

(IN FEET) 1 inch = 60 ft.



LOCATION MAP

1" = 200'

SHEET INDEX				
SHEET NUMBER	SHEET TITLE			
T-1	COVER SHEET			
C-1	PROPOSED SITE PLAN			
C-2	SITE DETAILS			
C-3	SEWER DETAILS			
C-4	PUMP STATION DETAILS			
C-5	WATER DETAILS			
SW-1	STORMWATER PLAN			
SW-2	STORMWATER DETAILS			
SW-3	STORMWATER DETAILS			

NOTE: ORIGINAL PLAN 24 " x 36 ". OTHER SIZES NOT TO SCALE

No. Date Revision By

PERMITSET

JOHN
D.
GRENIER
NO. 9018

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COVER SHEET RICHMOND CREAMERY MASTER PLAN P.U.D

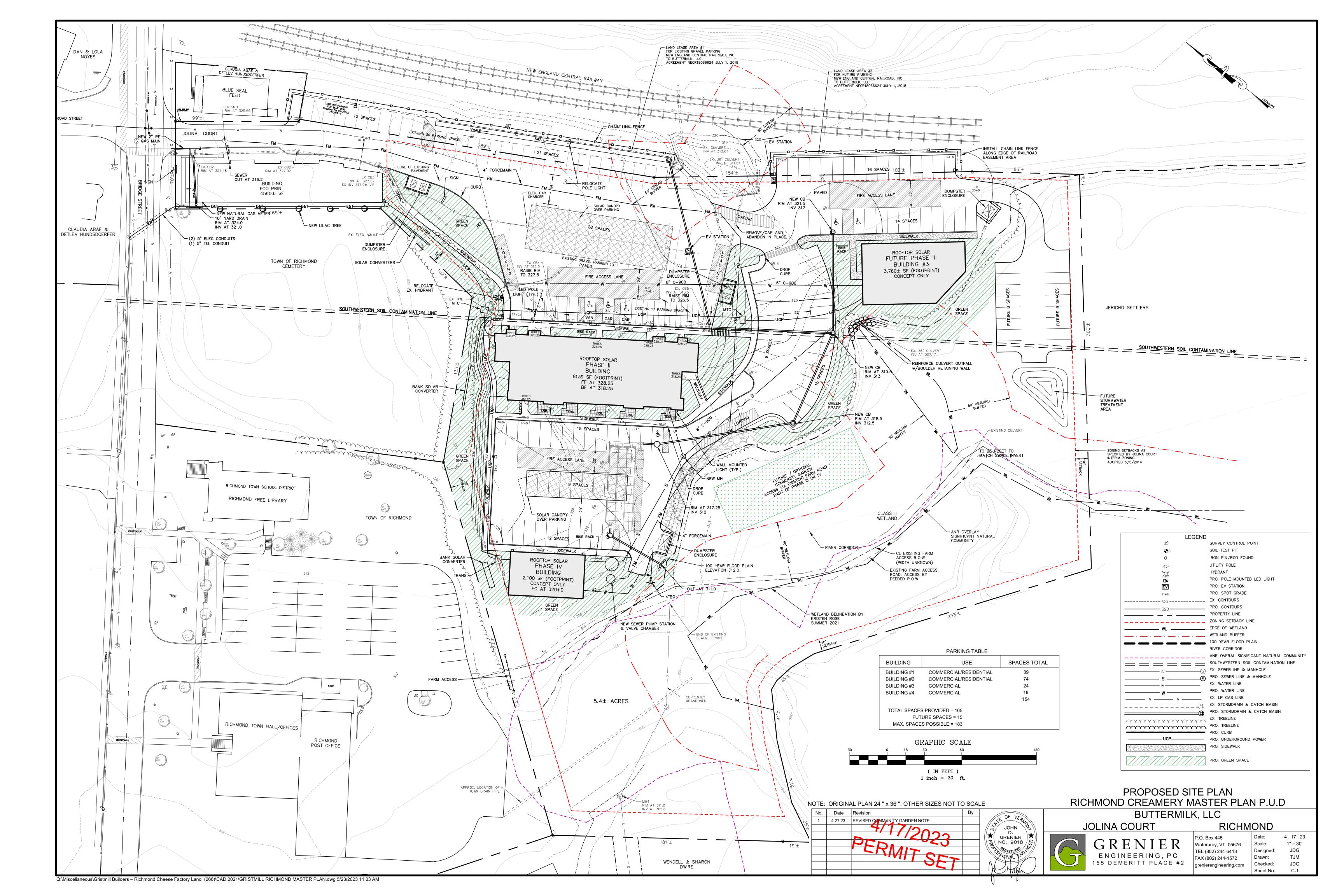
BUTTERMILK, LLC

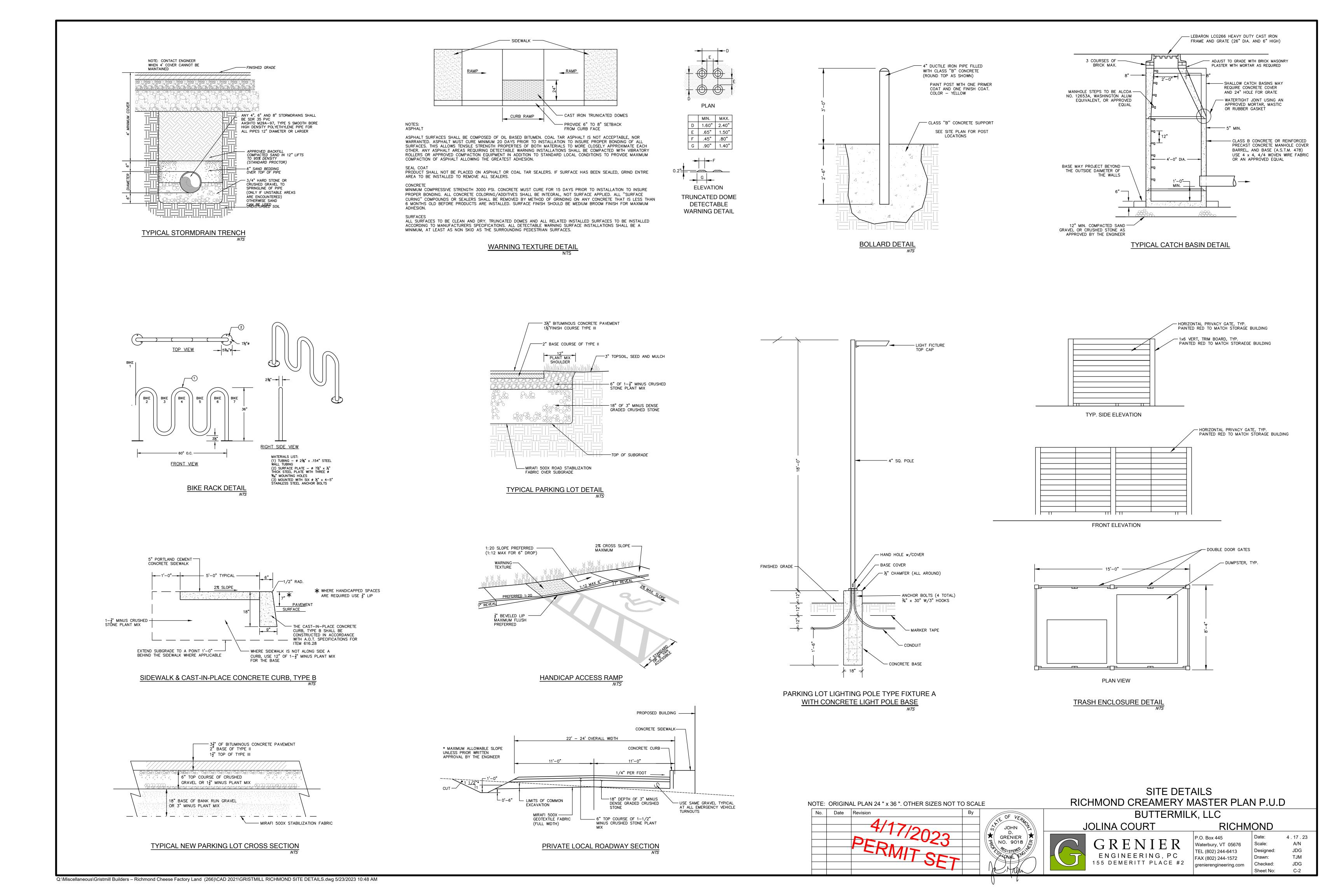
JOLINA COURT RICHMOND

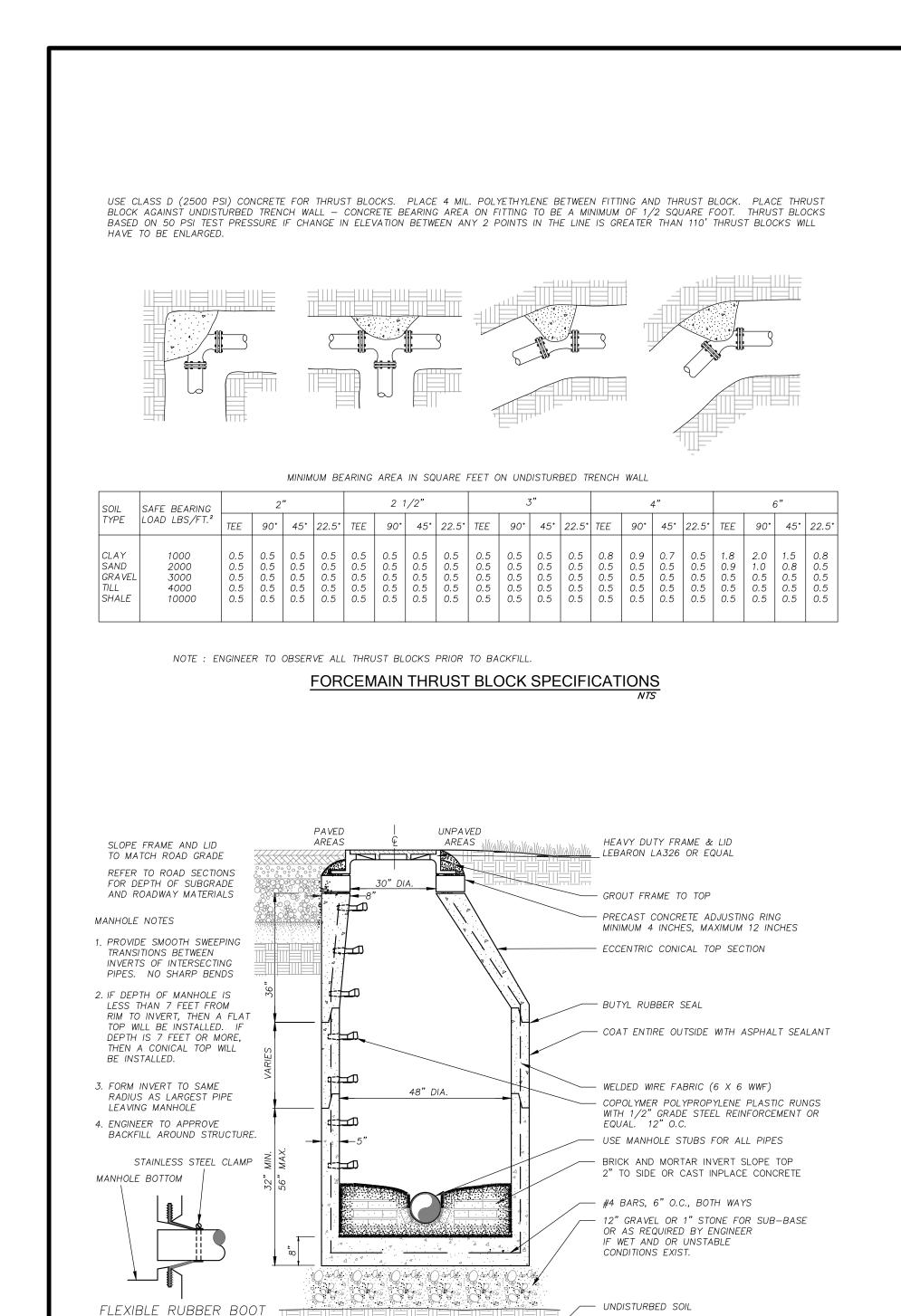


P.O. Box 445
Waterbury, VT 05676
TEL (802) 244-6413
FAX (802) 244-1572
grenierengineering.com

Date: 4 . 17 . 23
Scale: 1" = 200'
Designed: JDG
Drawn: TJM
Checked: JDG
Sheet No: T-1







TYPICAL SEWER MANHOLE with 30" COVER

3 COURSES OF ─-

MANHOLE STEPS TO BE ALCOA -

NO. 12653A, WASHINGTON ALUM

BASE MAY PROJECT-

BEYOND THE OUTSIDE DIA. OF THE WALLS

12" MIN. COMPACTED SAND -

GRAVEL OR CRUSHED STONE AS APPROVED BY THE ENGINEER

EQUIVALENT, OR APPROVED EQUAL

-LEBARON LCG266 HEAVY DUTY CAST IRON FRAME AND GRATE (26" DIA. AND 6" HIGH)

- ADJUST TO GRADE WITH BRICK MASONRY

-SHALLOW CATCH BASINS MAY

REQUIRE CONCRETE COVER

AND 24" HOLE FOR GRATE

- WATERTIGHT JOINT USING AN

APPROVED MORTAR, MASTIC,

— CLASS B CONCRETE OR REINFORCED

PRECAST CONCRETE MANHOLE COVER

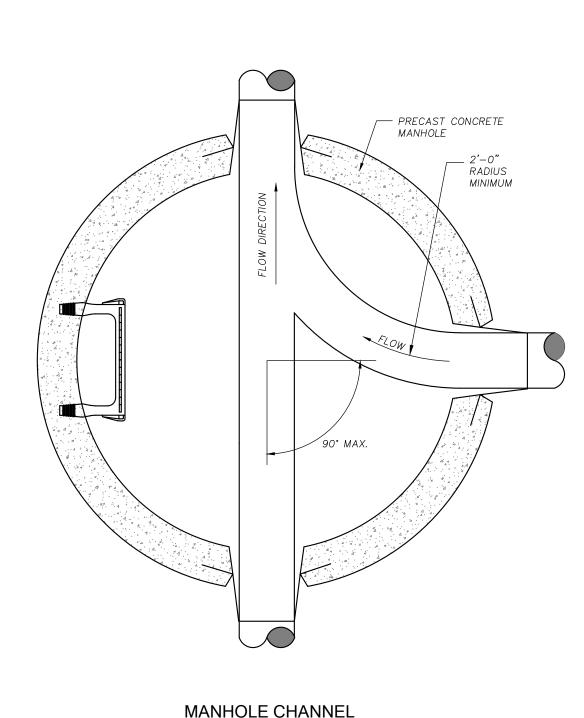
BARREL, AND BASE (A.S.T.M. 478)

USE 4 \times 4, 4/4 WOVEN WIRE

FABRIC OR AN APPROVED EQUAL

OR RUBBER GASKET

PLASTER WITH MORTAR AS REQUIRED

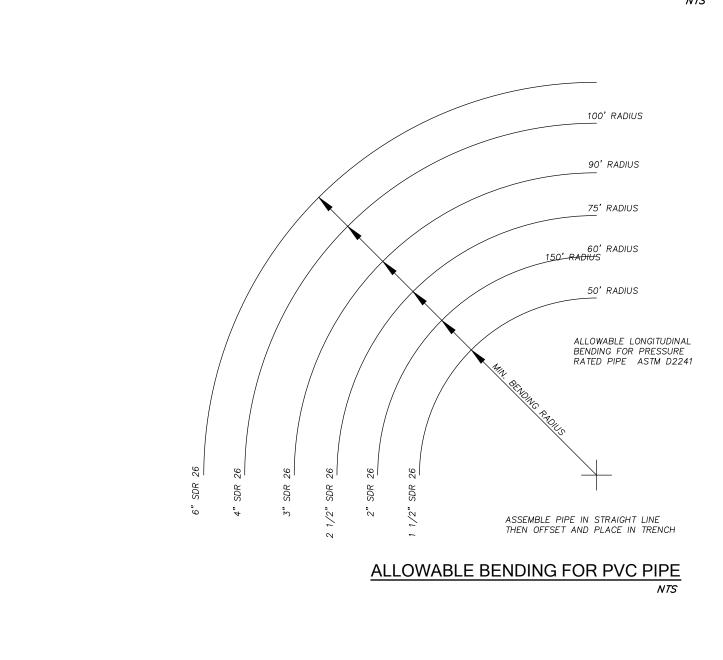


FORCEMAIN TRENCH DETAIL

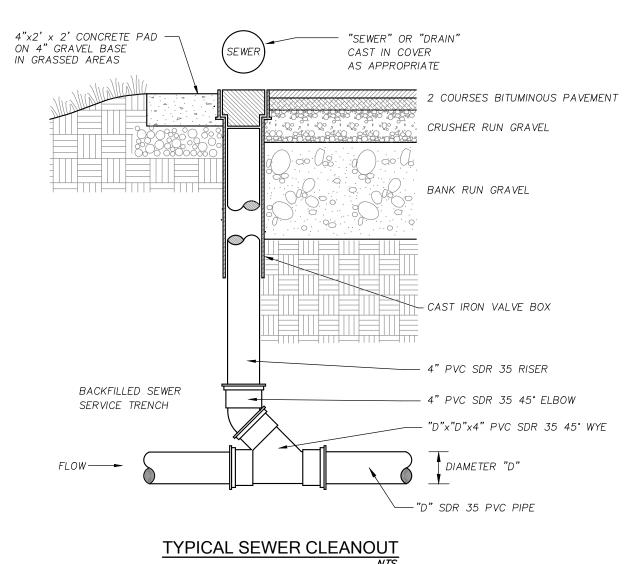
VARIES

INSTALL FORCE MAIN AT A CONSTANT

GRADE (NO HIGH POINTS OR LOW POINTS).



FORCEMAIN CONNECTION TO EXISTING MANHOLE



- EXISTING SEWER MANHOLE

— SOLVENT WELD 90° BEND TURNED 45°

DOWN. AIM FITTING

TOP IF NEEDED

IN DIRECTION OF FLOW

ADD NIPPLE TO PLACE

DISCHARGE BELOW TABLE

SDR 21 SEWER FORCEMAIN

UPWARD GRADE TO MANHOLE

CORE AND INSTALL WATERTIGHT

(KOR-N-SEAL ASSEMBLY)

AREAS

MANHOLE NOTES

TABLE TOP.

- 1 ON 1 SLOPE ABOVE 5' DEPTH

INITIAL BACKFILL FREE OF ROOTS,

STONES, CLODS OR FROZEN SOIL
COMPACTED IN 6" LIFTS

TO 90% STANDARD PROCTOR.

WHERE 4' OF COVER CANNOT BE MAINTAINED, COVER FORCE

MAIN WITH 2" DOW STYROFOAM

INSULATION BOARD AT ALL ROAD

CROSSINGS. EXTEND STYROFOAM 10' BEYOND ROAD IN BOTH

INSULATION BOARD.

USE 2" DOW STYROFOAM

PVC SDR 26 FORCE MAIN

INSTALL CLAY BARRIERS IN TRENCH

MOVEMENT IN THE PIPE BEDDING.

100' SPACING MAXIMUM.

AS NEEDED TO PREVENT GROUNDWATER

(SEE SITE PLAN FOR PIPE SIZE)

SAND BED OR 1-1/2" CRUSHED

- APPROVED BACKFILL

PROVIDE STAINLESS STEEL PIPE

ANCHOR BOLTS IN EXISTING

CLAMPS TO SECURE FORCEMAIN USE STAINLESS STEEL EXPANSION

PROPOSED 4" PVC

PLAN VIEW

SDR 26 FORCEMAIN



JOHN \

%\ NO. 9018 /£

GRENIER

TESTING SEWER MANHOLES

A. EACH MANHOLE SHALL BE TESTED BY MEANS OF A WATER TEST OR VACUUM TEST. IN ANY CASE, THERE SHALL BE BE NO VISIBLE LEAKAGE INTO THE BASE OR WALLS OF A COMPLETED MANHOLE.

B. AFTER THE MANHOLE HAS BEEN ASSEMBLED IN PLACE, ALL LIFTING HOLES AND THOSE EXTERIOR JOINTS WITHIN 6 FEET OF THE GROUND SURFACE SHALL BE FILLED AND POINTED WITH AN APPROVED NON-SHRINKING MORTAR. THE TEST SHALL BE MADE PRIOR TO PLACING THE SHELF AND INVERT. IF THE GROUNDWATER TABLE HAS BEEN ALLOWED TO RISE ABOVE THE BOTTOM OF THE MANHOLE, THE ENGINEER MAY DIRECT IT TO BE LOWERED FOR THE DURATION OF THE TEST. ALL PIPES AND OTHER OPENINGS INTO THE MANHOLE SHALL BE SUITABLY PLUGGED AND THE PLUGS BRACED TO PREVENT BLOWOUT.

C. IF THE CONTRACTOR ELECTS TO BACKFILL PRIOR TO WATER TESTING, FOR ANY REASON, IT SHALL BE AT HIS OWN RISK AND IT SHALL BE INCUMBENT UPON THE CONTRACTOR TO DETERMINE THE REASON FOR ANY FAILURE OF THE TEST. NO ADJUSTMENT IN THE LEAKAGE ALLOWANCE WILL BE MADE FOR UNKNOWN CAUSES SUCH AS LEAKAGE OF PLUGS, ABSORPTION, ETC. I.E., IT WILL BE ASSUMED THAT ALL LOSS OF WATER DURING THE TEST IS A RESULTS OF LEAKS THROUGH THE JOINTS OR THROUGH THE CONCRETE. FURTHERMORE, THE CONTRACTOR SHALL TAKE ANY STEPS NECESSARY TO ASSURE THE ENGINEER THAT THE WATER TABLE IS BELOW THE BOTTOM OF THE

D. IF THE GROUNDWATER TABLE IS ABOVE THE HIGHEST JOINT IN THE MANHOLE, AND IF THERE IS NO LEAKAGE INTO THE MANHOLE AS DETERMINED BY THE ENGINEER, SUCH A TEST CAN BE USED TO EVALUATE THE WATER TIGHTNESS OF THE MANHOLE. HOWEVER, IF THE ENGINEER IS NOT SATISFIED, THE CONTRACTOR SHALL LOWER THE WATER TABLE AND CARRY OUT THE TEST AS DESCRIBED HEREINBEFORE

E. WATER TEST: THE MANHOLE SHALL THEN BE FILLED WITH WATER TO THE TOP OF THE CONE SECTION. A PERIOD OF ONE HOUR WILL BE PERMITTED, TO ALLOW FOR ABSORPTION. AT THE END OF THIS PERIOD, THE MANHOLE SHALL BE REFILLED TO THE TOP OF THE CONE, IF NECESSARY, AND THE MEASURING TIME OF AT LEAST 6 HOURS BEGUN. AT THE END OF THE TEST PERIOD, THE MANHOLE SHALL BE REFILLED TO THE TOP OF THE CONE MEASURING THE VOLUME OF WATER ADDED. THIS AMOUNT SHALL BE CONVERTED TO A 24 HOUR RATE AND THE LEAKAGE DETERMINED ON THE BASIS OF DEPTH. THE LEAKAGE FOR EACH MANHOLE SHALL NOT EXCEED ONE GALLON PER VERTICAL FOOT FOR A 24 HOUR PERIOD. REPAIRS BY APPROVED METHODS MAY BE MADE, AS DIRECTED BY THE ENGINEER, TO BRING THE LEAKAGE WITHIN ALLOWABLE RATE OF ONE GALLON PER FOOT PER DAY. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO UNCOVER THE MANHOLE, AS NECESSARY, AND TO DISASSEMBLE, RECONSTRUCT OR REPLACE IT AS DIRECTED BY THE ENGINEER. THE MANHOLE SHALL THEN

F. VACUUM TEST: THE CONTRACTOR SHALL FURNISH THE MANHOLE CONE SEAL, VACUUM PUMP, ALL NECESSARY GAUGES, HOSES, AND EQUIPMENT TO PERFORM THE TEST. G. FILL ALL LIFTING HOLES AND EXTERIOR JOINTS WITH APPROVED NON-SHRINKING MORTAR AND PLUG ALL OTHER OPENINGS INTO THE

MANHOLE TO PREVENT DISPLACEMENT. INSTALL FORCEMAIN WITH CONSTANT H. INSTALL AN INFLATABLE RUBBER RING THE SIZE OF THE TOP OF THE MANHOLE BY INFLATING THE RING WITH AIR, TO A PRESSURE ADEQUATE TO PREVENT LEAKAGE OF AIR BETWEEN THE RING AND THE MANHOLE WALL.

> EQUAL TO 10 INCHES OF MERCURY USING AN APPROVED VACUUM GAUGE. THEN STOP THE REMOVAL OF AIR AND BEGIN THE TEST. J. THE VACUUM CAN NOT DROP BELOW 9 INCHES OF MERCURY WITHIN A 2 MINUTE TEST PERIOD. IF MORE THAN A 1 INCH DROP OCCURS WITHIN 2 MINUTES, THE MANHOLE HAS FAILED THE TEST, AND IT SHALL BE REPAIRED OR RECONSTRUCTED AND THEN RETESTED UNTIL IT PASSES AT NO EXPENSE TO OWNER.

PUMP THE AIR OUT OF THE MANHOLE THROUGH AN OPENING IN THE TEST PLATE UNTIL A VACUUM IS CREATED INSIDE THE MANHOLE

K. BACKFILL AROUND THE MANHOLE UPON SATISFACTORY TEST RESULTS.

TESTING SEWERS

A. TEST THE GRAVITY SEWER BY A PRESSURIZED AIR TEST BETWEEN CONSECUTIVE MANHOLES. PLUG THE TWO ENDS OF THE PIPE AND CONNECT THE AIR CONTROL EQUIPMENT TO THE TAPPED END. 3. SUPPLY AIR SLOWLY TO THE PIPE UNTIL REACHING A CONSTANT PRESSURE OF 3.5 PSI, THROTTLE THE AIR SUPPLY SO THAT THE

PRESSURE REMAINS ABOVE 3.0 PSI FOR AT LEAST 5 MINUTES TO ALLOW TEMPERATURE STABILIZATION IN THE PIPE. MONITOR PRESSURE WITH A GAUGE HAVING A RANGE FROM 0 TO 5 PSI . THE GAUGE SHOULD HAVE MINIMUM DIVISIONS OF 0.1 PSI AND AN ACCURACY OF +-0.04 PSI. REGULATE THE AIR PRESSURE TO PREVENT IT FROM EXCEEDING 5.0 PSI. C. AFTER STABILIZATION, ADJUST PRESSURE TO 3.5 PSI AND SHUT OFF AIR SUPPLY. WHEN THE PRESSURE REACHES 3.0 PSI START THE

STOP WATCH AND RECORD THE TIME IT TAKES TO REACH 2.5 PSI. THE TIME REQUIRED FOR THE PIPE SIZE MUST BE AT LEAST:

PIPE DIAMETER MINUTES SECONDS PIPE DIAMETER MINUTES SECONDS

D. IF LATERALS ARE INCLUDED IN THE TESTING, THE AVERAGE OF THE PIPES (USING DIAMETER AND LENGTH) WILL BE CALCULATED AND MULTIPLIED BY 38.2 SECONDS PER INCH DIAMETER TO OBTAIN THE

E. IF THERE IS GROUND WATER ABOVE THE SEWER LINE THE AIR TEST PRESSURE WILL BE INCREASED BY 0.5 PSI FOR EACH FOOT OF WATER ABOVE THE INVERT OF THE PIPE. DIFFERENCES DUE TO AIR TEMPERATURE AND BAROMETRIC PRESSURE WILL BE CONSIDERED

F. IF THE TEST TIME IS LESS THAN THAT REQUIRED IN THE ABOVE TABLE, THE PIPE WILL HAVE FAILED AND ADEQUATE REPAIRS AND RETESTING WILL BE REQUIRED AT NO EXPENSE TO OWNER. G. FOR 8" AND SMALLER PIPES: IF DURING THE 5 MINUTE SATURATION PERIOD, THE PRESSURE DROP IS LESS THAN 0.5 PSI AFTER THE INITIAL STABILIZATION AND AIR HAS NOT BEEN ADDED, THE PIPE SECTION UNDERGOING THE TEST SHALL HAVE PASSED.

TESTING FORCEMAINS

PRESSURE TEST

UPON COMPLETION OF CONSTRUCTION OF A FORCE MAIN, THE LINE SHALL BE PRESSURE AND LEAKAGE TESTED IN ACCORDANCE WITH THE FOLLOWING PROCEDURE: AFTER THE PIPE HAS BEEN LAID, ALL NEWLY LAID PIPE OR ANY VALVED SECTION THEREOF SHALL BE SUBJECTED TO A HYDROSTATIC

1. TEST PRESSURE RESTRICTIONS. TEST PRESSURES SHALL:
A. NOT BE LESS THAN 50 PSI AT THE HIGHEST POINT ALONG THE TEST SECTION.

B. NOT EXCEED PIPE OR THRUST RESTRAINT DESIGN PRESSURES. C. BE OF AT LEAST 2 (TWO) HOUR DURATION.

NOT EXCEED TWICE THE RATED PRESSURE OF THE VALVES WHEN THE PRESSURE BOUNDARY OF THE TEST SECTION INCLUDES CLOSED GATE VALVES.

A. EACH VALVED SECTION OF PIPE SHALL BE FILLED WITH WATER SLOWLY AND THE SPECIFIED TEST PRESSURE, BASED ON THE ELEVATION OF THE LOWEST POINT IN THE LINE OR SECTION UNDER TEST AND CORRECTED TO THE ELEVATION OF THE TEST GAUGE, SHALL BE APPLIED BY MEANS OF A PUMP CONNECTED TO THE PIPE. B. AIR REMOVAL. BEFORE APPLYING THE SPECIFIED TEST PRESSURE, AIR SHALL BE EXPELLED COMPLETELY FROM THE PIPE VALVES.
C. EXAMINATION. ALL EXPOSED PIPE, FITTINGS, VALVES, AND JOINTS SHALL BE EXAMINED CAREFULLY DURING THE TEST. ANY

DAMAGED OR DEFECTIVE PIPE, FITTINGS, OR VALVES, THAT ARE DISCOVERED FOLLOWING THE PRESSURE TEST SHALL BE REPAIRED OR REPLACED WITH SOUND MATERIAL AND THE TEST SHALL BE REPEATED.

LEAKAGE TEST A LEAKAGE TEST SHALL BE CONDUCTED CONCURRENTLY WITH THE PRESSURE TESTS.

1. LEAKAGE SHALL BE DEFINED AS THE QUANTITY OF WATER THAT MUST BE SUPPLIED INTO THE NEWLY LAID PIPE, OR ANY VALVED SECTION THEREOF, TO MAINTAIN PRESSURE WITHIN 5 PSI OF THE SPECIFIED TEST PRESSURE AFTER THE AIR IN THE PIPELINE HAS BEEN EXPELLED AND THE PIPE HAS BEEN FILLED WITH WATER.

2. ALLOWABLE LEAKAGE. NO PIPE INSTALLATION WILL BE ACCEPTED IF THE LEAKAGE IS GREATER THAN THAT DETERMINED BY THE FOLLOWING FORMULA:

WHERE L IS THE ALLOWABLE LEAKAGE, IN GALLONS PER HOUR: N IS THE NUMBER OF JOINTS IN THE LENGTH OF PIPELINE TESTED; D IS THE NOMINAL DIAMETER OF THE PIPE, IN INCHES; AND P IS THE AVERAGE TEST PRESSURE DURING THE LEAKAGE TEST,

D + 2' TYPICAL BACKFILL BACKFILL BEDDING —— D + 24" ——

FOR PAVED SURFACES

- INITIAL 12" OF SELECT BACKFILL FREE OF ORGANIC OR FROZEN MATERIAL COMPACTED TO 95% DENSITY WHERE 4' OF COVER CANNOT BE MAINTAINED COVER SEWER MAIN WITH 2" DOW STYROFOAM INSULATION BOARD. PLACE INSULATION AT ALL BEYOND ROAD IN BOTH DIRECTIONS PVC SDR 35 SEWER MAIN SEE SITE PLAN FOR SIZE CLASS I BEDDING 3/4" CRUSHED STONE

PAVED SURFACES, AND 90% DENSITY ELSEWHERE.

DAM IN TRENCH AS NEEDED TO PREVENT GROUNDWATER MOVEMENT IN

THE PIPE BEDDING. 100' SPACING

FOR GRASSED AREAS 4" TOPSOIL (LOAM)
SEED AND MULCH, AND

OVERFILL FOR SETTLEMENT

GRADE AT 2:1 SLOPE WHEN DEPTH EXCEEDS 5

OR FROZEN MATERIAL.

BACKFILL FREE OF ORGANIC

COMPACTED TO 95% DENSITY STANDARD PROCTOR UNDER ROADS OR

1. LENGTH OF OPEN TRENCH SHALL BE KEPT TO A MINIMUM. 2. IF UNSUITABLE MATERIAL I REMOVED BELOW BEDDING, REPLACE
WITH MATERIAL APPROVED BY ENGINEER AND COMPACTED TO 95% MAXIMUM DENSITY. 3. NO MECHANICAL TAMPERS SHAL BE USED DIRECTLY OVER PIPE TO INSURE PIPE IS NOT DAMAGED.
4. BEDDING TO PROVIDE FIRM, STABLE,

CONTINUOUS AND UNIFORM SUPPORT FOR THE FULL LENGTH OF PIPE.

NOTE: ORIGINAL PLAN 24 " x 36 ". OTHER SIZES NOT TO SCALE

No. Date Revision

SEWER DETAILS RICHMOND CREAMERY MASTER PLAN P.U.D

BUTTERMILK, LLC

JOLINA COURT RICHMOND P.O. Box 445 Waterbury, VT 05676 TEL (802) 244-6413 ENGINEERING, PC

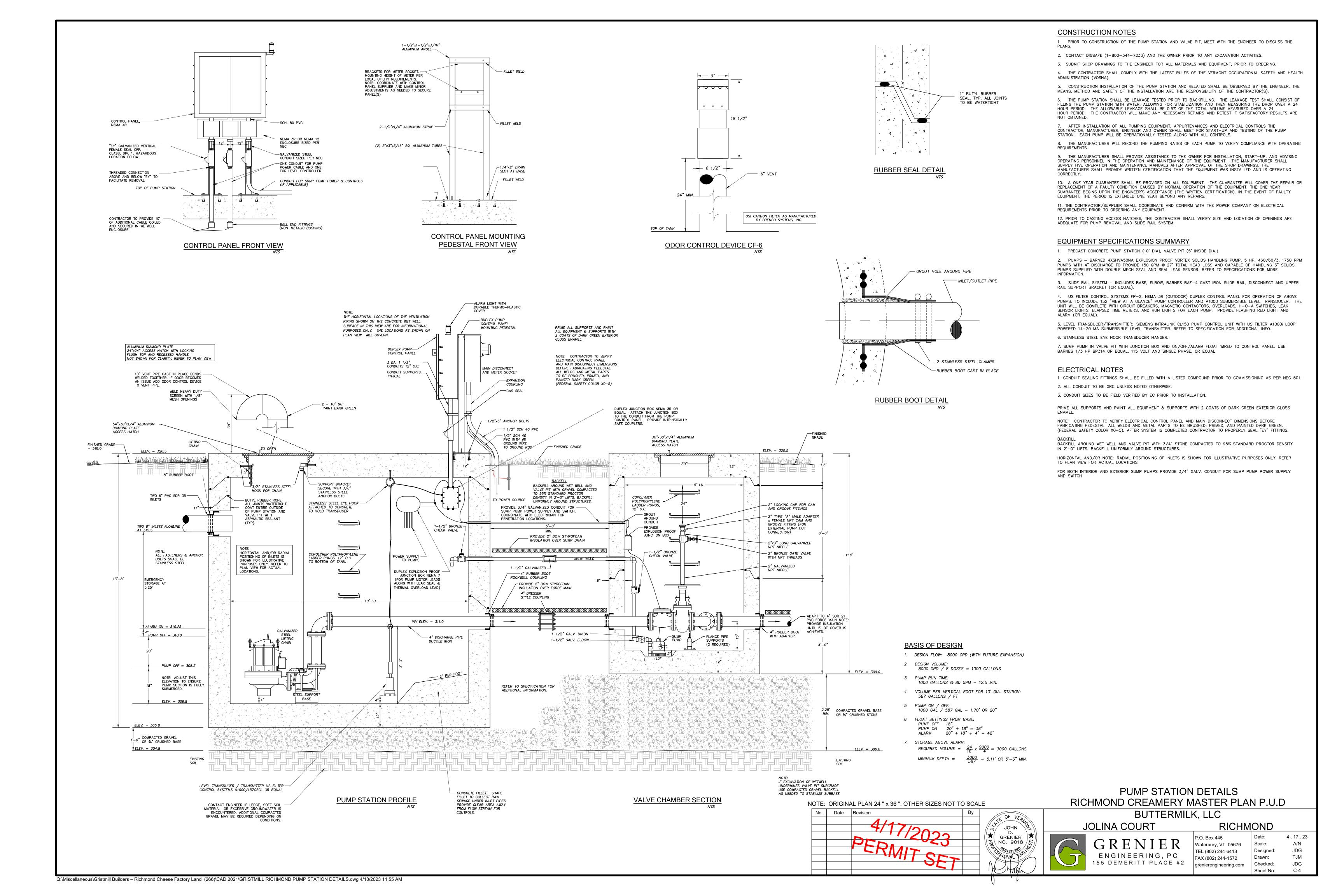
155 DEMERITT PLACE #2

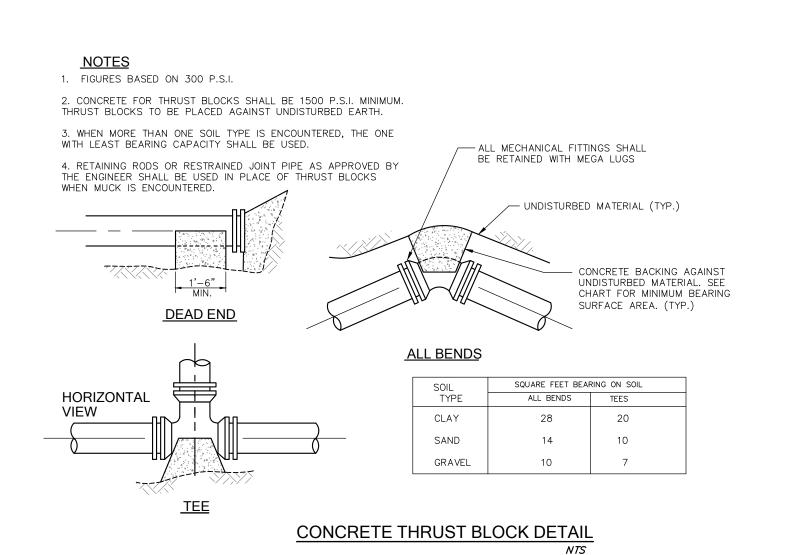
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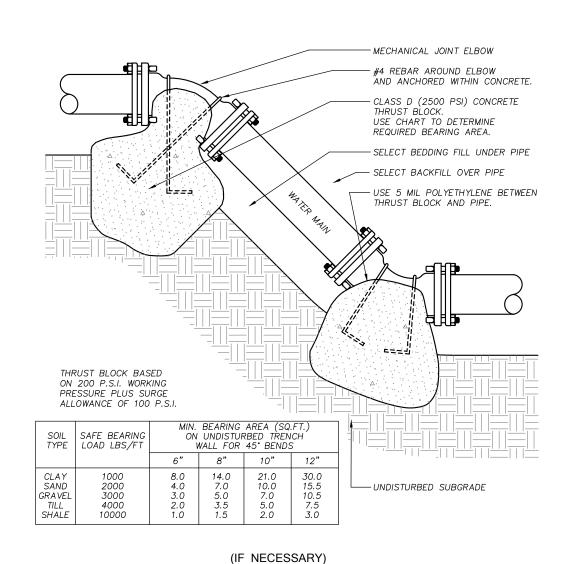
Q:\Miscellaneous\Gristmill Builders - Richmond Cheese Factory Land (266)\CAD 2021\GRISTMILL RICHMOND SEWER DETAILS.dwg 4/18/2023 11:56 AM

TYPICAL 36" DIAMETER CATCH BASIN

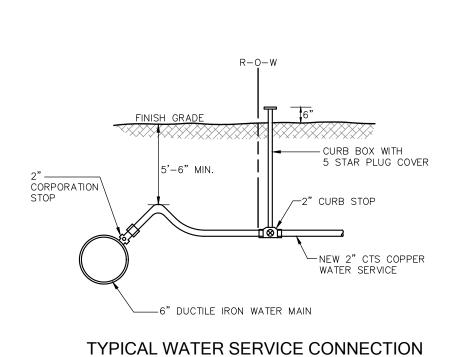
TYPICAL SEWER TRENCH







THRUST BLOCK FOR VERTICAL BENDS



TESTING WATERMAINS & HYDRANTS

A. AFTER THE PIPE HAS BEEN LAID AND 7 DAYS AFTER THE CONCRETE THRUST BLOCKS AND ANCHORS HAVE BEEN PLACED, THE WATER MAIN SHALL BE HYDROSTATICALLY TESTED ACCORDING TO THE LATEST EDITION OF THE AWWA SPECIFICATION C-600.

B. CONTRACTOR SHALL SUPPLY ALL NECESSARY APPARATUS TO PERFORM THE HYDROSTATIC TEST. C. TEST PRESSURE SHALL BE 200 POUNDS PER SQUARE INCH OR 1.5 TIMES THE WORKING PRESSURE MEASURED AT OR NEAR THE HIGH POINT IN THE SYSTEM, WHICHEVER IS GREATER. TEST SHALL BE A MINIMUM OF 2 HOURS IN DURATION. TESTING ALLOWANCE SHALL BE DEFINE AS THE QUANTITY OF MAKEUP WATER THAT MUST BE SUPPLIED INTO THE NEWLY LAID PIPE OR ANY VALVED SECTION THEREOF TO MAINTAIN PRESSURE WITHIN 5 PSI (34.5 kPa) OF THE SPECIFIED TEST PRESSURE AFTER THE PIPE HAS BEEN FILLED WITH WATER AND THE AIR HAS BEEN EXPELLED. TESTING ALLOWANCE SHALL NOT BE MEASURED BY A DROP IN PRESSURE IN A TEST SECTION OVER A PERIOD OF TIME. THE PROJECT ENGINEER AND THE MUNICIPALITY SHALL BE CONTACTED 48 HOURS PRIOR TO TESTING.

D. ALL VALVES SHOULD BE VERIFIED AS BEING OPEN OR CLOSED AS APPROPRIATE FOR THE PORTION E. OF THE WATER MAIN BEING TESTED.

F. ALLOWABLE LEAKAGE SHALL BE COMPUTED BY THE FORMULA: L=(S x D x P)/133,200 WHERE L IS LEAKAGE IN GALLONS PER HOUR, S IS THE LENGTH OF PIPE TESTED IN FEET, D IS THE NOMINAL DIAMETER OF THE PIPE IN INCHES AND P IS THE AVERAGE TEST PRESSURE IN POUNDS PER SQUARE INCH DURING THE TEST. LEAKAGE CALCULATION IS 1100' x 10" x $\sqrt{200}$ ÷ 133,200 OR 1.17 GALLONS

G. REPLACE AND RETEST ANY WORK FOUND TO BE DEFECTIVE AT NO EXPENSE TO OWNER.

DISINFECTION OF WATER SYSTEM

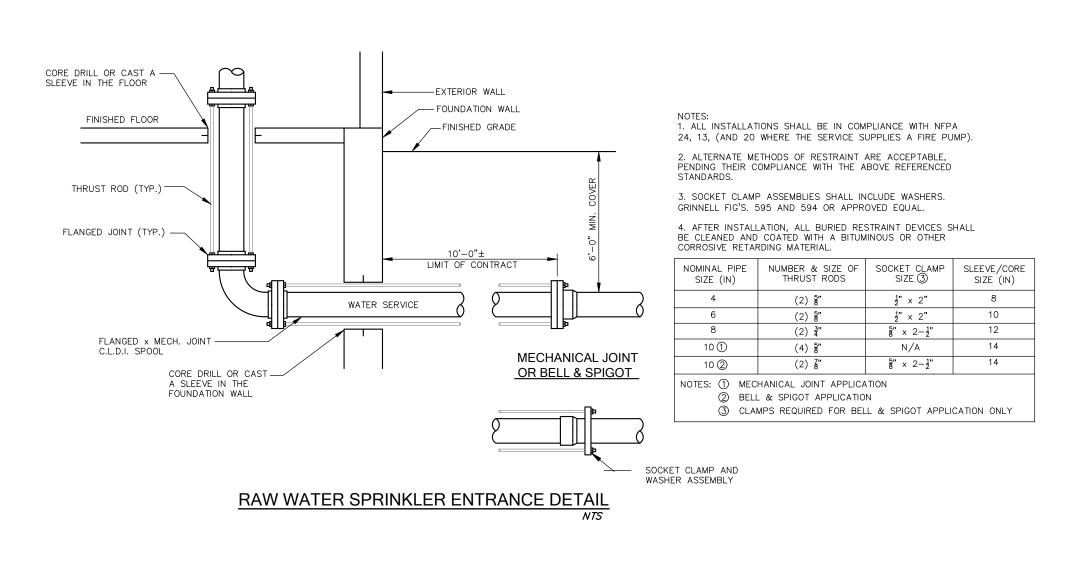
A. PRIOR TO BEING PUT INTO SERVICE, WATERMAINS SHALL BE DISINFECTED ACCORDING TO THE LATEST EDITION OF AWWA SPECIFICATIONS C-651. THE TABLET METHOD IN AWWA STANDARD 651 IS NOT ACCEPTABLE.

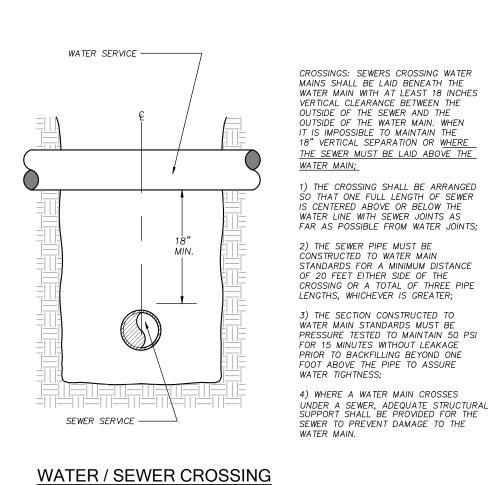
B. THE NEW LINE SHALL BE FLUSHED AT A VELOCITY OF NOT LESS THAN 2.5 PER SECOND (OPEN 2-1/2 INCH HYDRANT CONNECTION). FLUSH FOR A PERIOD DETERMINED BY THE ENGINEER FOR THE LENGTH OF MAIN TO BE DISINFECTED.

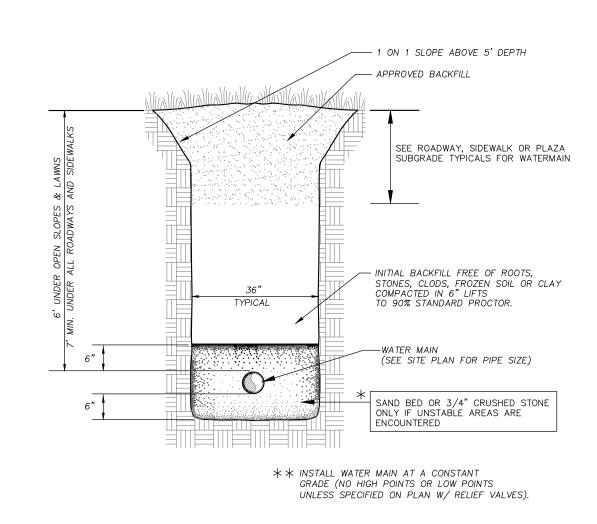
C. CHLORINATION SHALL BE ACCOMPLISHED BY INTRODUCING A HYPOCHLORITE SOLUTION WITH A CONCENTRATION OF GREATER THAN 25 PARTS PER MILLION OF FREE CHLORINE.

D. USING A NOZZLE AT EACH END HYDRANT, CONTROL THE RATE OF FLOW INTO THE NEW MAIN AND PROPORTIONALLY FEED HYPOCHLORITE SOLUTION INTO THE MAIN. AFTER THE CHLORINE HAS REACHED ALL POINTS IN THE SYSTEM, CLOSE THE VALVE SUPPLYING WATER FROM THE EXISTING MAIN AND THE END HYDRANTS. MAINTAIN THE HEAVILY CHLORINATED WATER IN THE MAIN FOR 24 HOURS DURING WHICH TIME ALL MAIN LINE VALVES SHOULD BE OPERATED. AFTER 24 HOURS THE MINIMUM CHLORINE RESIDUAL MUST BE AT LEAST 10 PARTS PER MILLION.

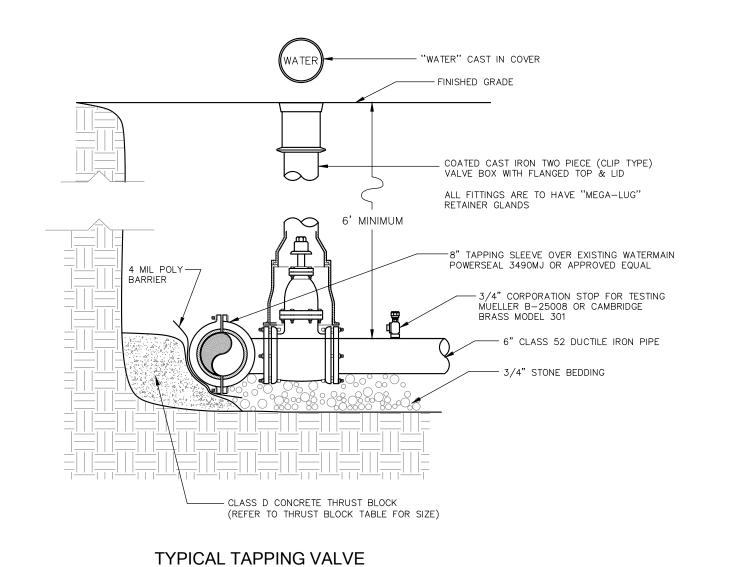
E. FLUSH HEAVILY CHLORINATED WATER FROM THE LINE AND REFILL THE LINE FOR SERVICE (USE CHLORINE DIFFUSER). TAKE AND SUBMIT TWO BACTERIOLOGICAL SAMPLES OF THE WATER TO THE STATE OF VERMONT OR A STATE APPROVED TESTING LABORATORY. IF THE RESULTS ARE UNSATISFACTORY, THE DISINFECTION PROCEDURE WILL BE REPEATED UNTIL SATISFACTORY RESULTS

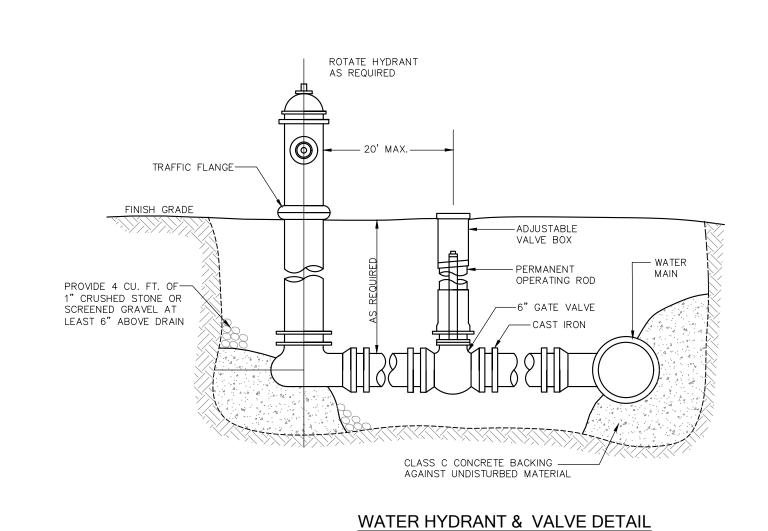






WATERMAIN TYPICAL TRENCH DETAIL





NOTE: ORIGINAL PLAN 24 " x 36 ". OTHER SIZES NOT TO SCALE No. Date Revision JOHN Z GRENIER X %\ NO. 9018 /*╬*

WATER DETAILS RICHMOND CREAMERY MASTER PLAN P.U.D

BUTTERMILK, LLC

RICHMOND



155 DEMERITT PLACE #2

P.O. Box 445 Waterbury, VT 05676 TEL (802) 244-6413 FAX (802) 244-1572 Drawn: Checked: grenierengineering.com Sheet No:

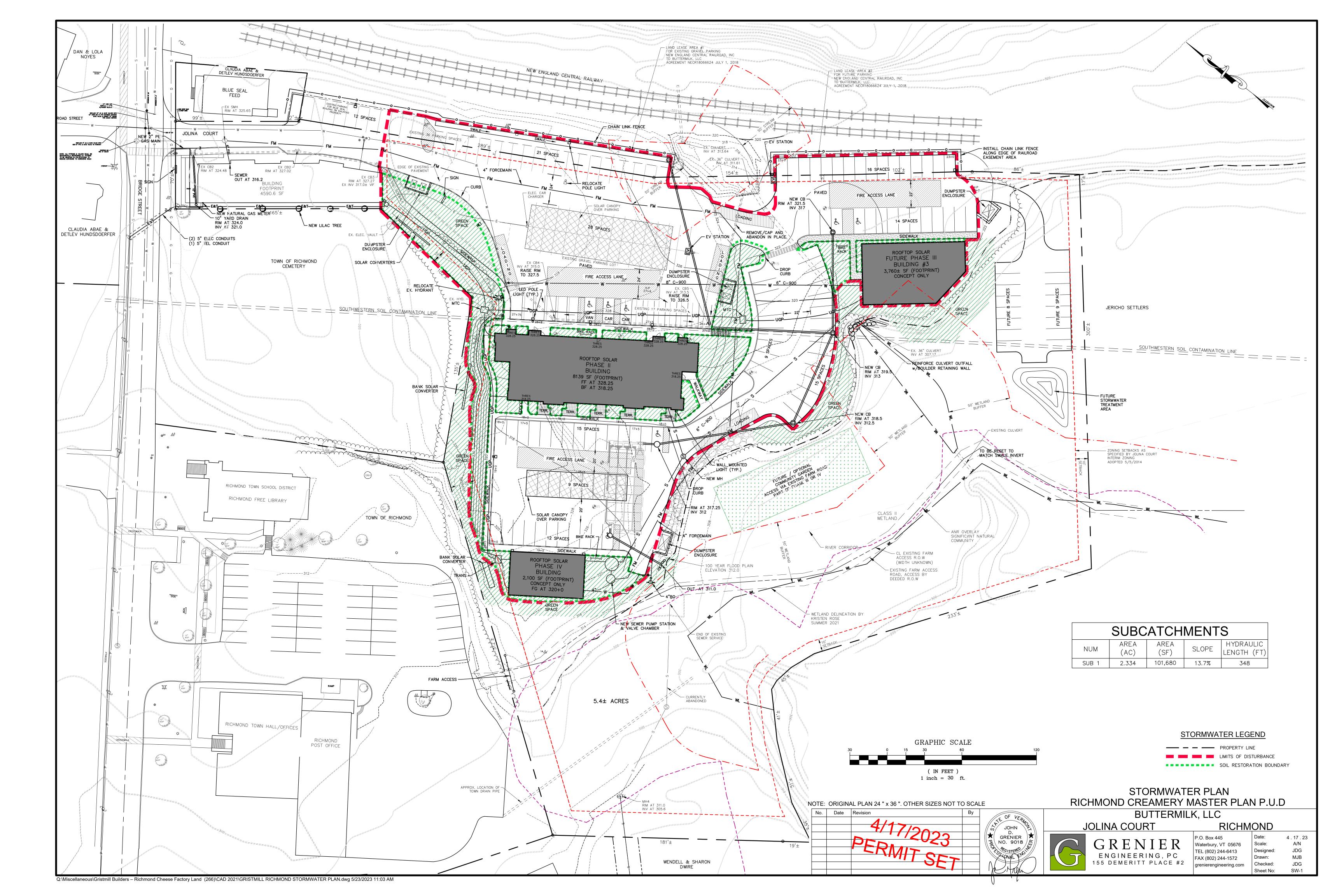
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PROJECT INFORMATION				
ENGINEERED PRODUCT MANAGER				
ADS SALES REP				
PRO JECT NO				





RICHMOND CREAMERY

RICHMOND, VT, USA

MC-3500 STORMTECH CHAMBER SPECIFICATIONS

- 1. CHAMBERS SHALL BE STORMTECH MC-3500.
- CHAMBERS SHALL BE ARCH-SHAPED AND SHALL BE MANUFACTURED FROM VIRGIN, IMPACT-MODIFIED POLYPROPYLENE COPOLYMERS.
- CHAMBERS SHALL MEET THE REQUIREMENTS OF ASTM F2418, "STANDARD SPECIFICATION FOR POLYPROPYLENE (PP) CORRUGATED WALL STORMWATER COLLECTION CHAMBERS" CHAMBER CLASSIFICATION 45x76 DESIGNATION SS.
- CHAMBER ROWS SHALL PROVIDE CONTINUOUS, UNOBSTRUCTED INTERNAL SPACE WITH NO INTERNAL SUPPORTS THAT WOULD IMPEDE FLOW OR LIMIT ACCESS FOR INSPECTION.
- THE STRUCTURAL DESIGN OF THE CHAMBERS, THE STRUCTURAL BACKFILL, AND THE INSTALLATION REQUIREMENTS SHALL ENSURE THAT THE LOAD FACTORS SPECIFIED IN THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SECTION 12.12, ARE MET FOR: 1) LONG-DURATION DEAD LOADS AND 2) SHORT-DURATION LIVE LOADS, BASED ON THE AASHTO DESIGN TRUCK WITH CONSIDERATION FOR IMPACT AND MULTIPLE VEHICLE PRESENCES.
- CHAMBERS SHALL BE DESIGNED, TESTED AND ALLOWABLE LOAD CONFIGURATIONS DETERMINED IN ACCORDANCE WITH ASTM F2787, "STANDARD PRACTICE FOR STRUCTURAL DESIGN OF THERMOPLASTIC CORRUGATED WALL STORMWATER COLLECTION CHAMBERS". LOAD CONFIGURATIONS SHALL INCLUDE: 1) INSTANTANEOUS (<1 MIN) AASHTO DESIGN TRUCK LIVE LOAD ON MINIMUM COVER 2) MAXIMUM PERMANENT (75-YR) COVER LOAD AND 3) ALLOWABLE COVER WITH PARKED (1-WEEK) AASHTO DESIGN TRUCK.
- REQUIREMENTS FOR HANDLING AND INSTALLATION: TO MAINTAIN THE WIDTH OF CHAMBERS DURING SHIPPING AND HANDLING, CHAMBERS SHALL HAVE INTEGRAL, INTERLOCKING
- STACKING LUGS. TO ENSURE A SECURE JOINT DURING INSTALLATION AND BACKFILL, THE HEIGHT OF THE CHAMBER JOINT SHALL NOT BE LESS.
- TO ENSURE THE INTEGRITY OF THE ARCH SHAPE DURING INSTALLATION, a) THE ARCH STIFFNESS CONSTANT SHALL BE GREATER THAN OR EQUAL TO 450 LBS/FT/%. THE ASC IS DEFINED IN SECTION 6.2.8 OF ASTM F2418. AND b) TO RESIST CHAMBER DEFORMATION DURING INSTALLATION AT ELEVATED TEMPERATURES (ABOVE 73° F / 23° C), CHAMBERS SHALL BE PRODUCED FROM REFLECTIVE GOLD OR YELLOW COLORS
- ONLY CHAMBERS THAT ARE APPROVED BY THE SITE DESIGN ENGINEER WILL BE ALLOWED. UPON REQUEST BY THE SITE DESIGN ENGINEER OR OWNER, THE CHAMBER MANUFACTURER SHALL SUBMIT A STRUCTURAL EVALUATION FOR APPROVAL BEFORE
- DELIVERING CHAMBERS TO THE PROJECT SITE AS FOLLOWS:
- THE STRUCTURAL EVALUATION SHALL BE SEALED BY A REGISTERED PROFESSIONAL ENGINEER. THE STRUCTURAL EVALUATION SHALL DEMONSTRATE THAT THE SAFETY FACTORS ARE GREATER THAN OR EQUAL TO 1.95 FOR DEAD LOAD AND 1.75 FOR LIVE LOAD, THE MINIMUM REQUIRED BY ASTM F2787 AND BY SECTIONS 3 AND 12.12 OF THE AASHTO
- THE TEST DERIVED CREEP MODULUS AS SPECIFIED IN ASTM F2418 SHALL BE USED FOR PERMANENT DEAD LOAD DESIGN EXCEPT THAT IT SHALL BE THE 75-YEAR MODULUS USED FOR DESIGN.
- CHAMBERS AND END CAPS SHALL BE PRODUCED AT AN ISO 9001 CERTIFIED MANUFACTURING FACILITY.

I RED BRIDGE DESIGN SPECIFICATIONS FOR THERMOPI ASTIC PIPE.

IMPORTANT - NOTES FOR THE BIDDING AND INSTALLATION OF MC-3500 CHAMBER SYSTEM

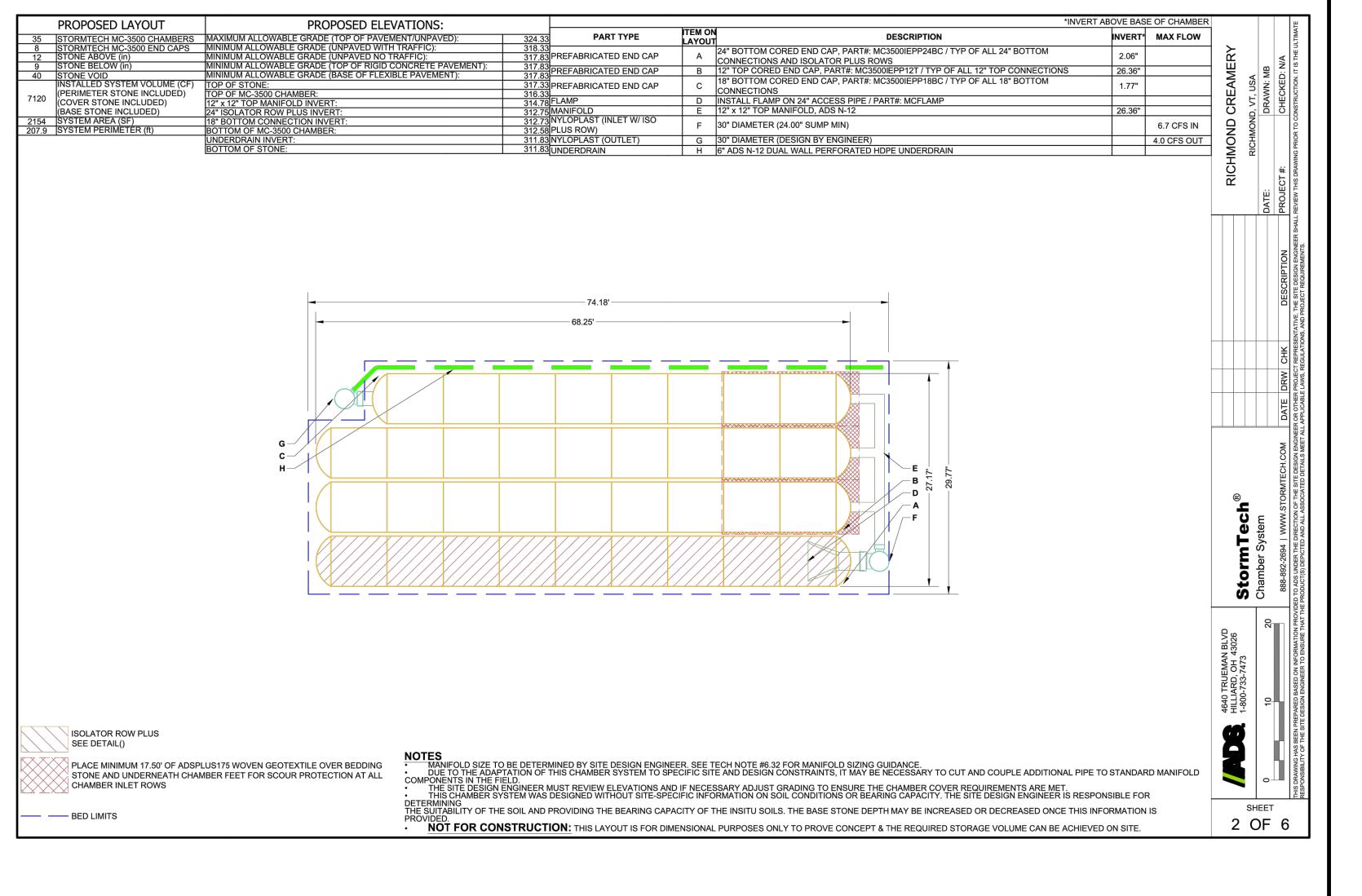
- 1. STORMTECH MC-3500 CHAMBERS SHALL NOT BE INSTALLED UNTIL THE MANUFACTURER'S REPRESENTATIVE HAS COMPLETED A PRE-CONSTRUCTION MEETING WITH THE INSTALLERS.
- 2. STORMTECH MC-3500 CHAMBERS SHALL BE INSTALLED IN ACCORDANCE WITH THE "STORMTECH MC-3500/MC-4500 CONSTRUCTION GUIDE".
- CHAMBERS ARE NOT TO BE BACKFILLED WITH A DOZER OR AN EXCAVATOR SITUATED OVER THE CHAMBERS. STORMTECH RECOMMENDS 3 BACKFILL METHODS:
- STONESHOOTER LOCATED OFF THE CHAMBER BED. BACKFILL AS ROWS ARE BUILT USING AN EXCAVATOR ON THE FOUNDATION STONE OR SUBGRADE.
- BACKFILL FROM OUTSIDE THE EXCAVATION USING A LONG BOOM HOE OR EXCAVATOR. 4. THE FOUNDATION STONE SHALL BE LEVELED AND COMPACTED PRIOR TO PLACING CHAMBERS.
- 5. JOINTS BETWEEN CHAMBERS SHALL BE PROPERLY SEATED PRIOR TO PLACING STONE.
- MAINTAIN MINIMUM 6" (150 mm) SPACING BETWEEN THE CHAMBER ROWS.
- 7. INLET AND OUTLET MANIFOLDS MUST BE INSERTED A MINIMUM OF 12" (300 mm) INTO CHAMBER END CAPS.
- 8. EMBEDMENT STONE SURROUNDING CHAMBERS MUST BE A CLEAN, CRUSHED, ANGULAR STONE MEETING THE AASHTO M43 DESIGNATION OF #3
- 9. STONE MUST BE PLACED ON THE TOP CENTER OF THE CHAMBER TO ANCHOR THE CHAMBERS IN PLACE AND PRESERVE ROW SPACING.
- 10. THE CONTRACTOR MUST REPORT ANY DISCREPANCIES WITH CHAMBER FOUNDATION MATERIALS BEARING CAPACITIES TO THE SITE DESIGN
- 11. ADS RECOMMENDS THE USE OF "FLEXSTORM CATCH IT" INSERTS DURING CONSTRUCTION FOR ALL INLETS TO PROTECT THE SUBSURFACE STORMWATER MANAGEMENT SYSTEM FROM CONSTRUCTION SITE RUNOFF.

NOTES FOR CONSTRUCTION EQUIPMENT

- 1. STORMTECH MC-3500 CHAMBERS SHALL BE INSTALLED IN ACCORDANCE WITH THE "STORMTECH MC-3500/MC-4500 CONSTRUCTION GUIDE".
- 2. THE USE OF EQUIPMENT OVER MC-3500 CHAMBERS IS LIMITED: NO EQUIPMENT IS ALLOWED ON BARE CHAMBERS.
- NO RUBBER TIRED LOADER, DUMP TRUCK, OR EXCAVATORS ARE ALLOWED UNTIL PROPER FILL DEPTHS ARE REACHED IN ACCORDANCE WITH THE "STORMTECH MC-3500/MC-4500 CONSTRUCTION GUIDE".
- WEIGHT LIMITS FOR CONSTRUCTION EQUIPMENT CAN BE FOUND IN THE "STORMTECH MC-3500/MC-4500 CONSTRUCTION GUIDE".
- 3. FULL 36" (900 mm) OF STABILIZED COVER MATERIALS OVER THE CHAMBERS IS REQUIRED FOR DUMP TRUCK TRAVEL OR DUMPING.

USE OF A DOZER TO PUSH EMBEDMENT STONE BETWEEN THE ROWS OF CHAMBERS MAY CAUSE DAMAGE TO CHAMBERS AND IS NOT AN ACCEPTABLE BACKFILL METHOD. ANY CHAMBERS DAMAGED BY USING THE "DUMP AND PUSH" METHOD ARE NOT COVERED UNDER THE STORMTECH STANDARD

CONTACT STORMTECH AT 1-888-892-2694 WITH ANY QUESTIONS ON INSTALLATION REQUIREMENTS OR WEIGHT LIMITS FOR CONSTRUCTION EQUIPMENT.

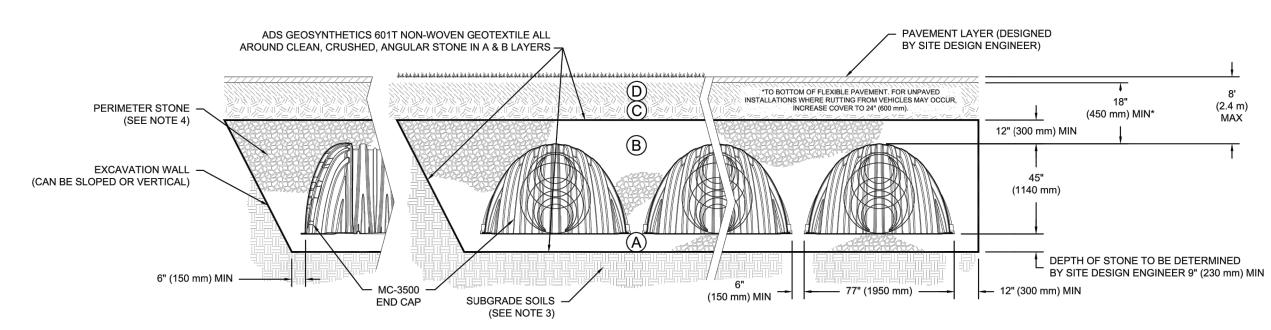


ACCEPTABLE FILL MATERIALS: STORMTECH MC-3500 CHAMBER SYSTEMS

MATERIAL LOCATION		DESCRIPTION	AASHTO MATERIAL CLASSIFICATIONS	COMPACTION / DENSITY REQUIREMENT
D	FINAL FILL: FILL MATERIAL FOR LAYER 'D' STARTS FROM THE TOP OF THE 'C' LAYER TO THE BOTTOM OF FLEXIBLE PAVEMENT OR UNPAVED FINISHED GRADE ABOVE. NOTE THAT PAVEMENT SUBBASE MAY BE PART OF THE 'D' LAYER	ANY SOIL/ROCK MATERIALS, NATIVE SOILS, OR PER ENGINEER'S PLANS. CHECK PLANS FOR PAVEMENT SUBGRADE REQUIREMENTS.	N/A	PREPARE PER SITE DESIGN ENGINEER'S PLANS. PAVED INSTALLATIONS MAY HAVE STRINGENT MATERIAL AND PREPARATION REQUIREMENTS.
С	INITIAL FILL: FILL MATERIAL FOR LAYER 'C' STARTS FROM THE TOP OF THE EMBEDMENT STONE ('B' LAYER) TO 24" (600 mm) ABOVE THE TOP OF THE CHAMBER. NOTE THAT PAVEMENT SUBBASE MAY BE A PART OF THE 'C' LAYER.	GRANULAR WELL-GRADED SOIL/AGGREGATE MIXTURES, <35% FINES OR PROCESSED AGGREGATE. MOST PAVEMENT SUBBASE MATERIALS CAN BE USED IN LIEU OF THIS LAYER.	AASHTO M145 ¹ A-1, A-2-4, A-3 OR AASHTO M43 ¹ 3, 357, 4, 467, 5, 56, 57, 6, 67, 68, 7, 78, 8, 89, 9, 10	BEGIN COMPACTIONS AFTER 24" (600 mm) OF MATERIAL OVER THE CHAMBERS IS REACHED. COMPACT ADDITIONAL LAYERS IN 12" (300 mm) MAX LIFTS TO A MIN. 95% PROCTOR DENSITY FOR WELL GRADED MATERIAL AND 95% RELATIVE DENSITY FOR PROCESSED AGGREGATE MATERIALS.
В	EMBEDMENT STONE: FILL SURROUNDING THE CHAMBERS FROM THE FOUNDATION STONE ('A' LAYER) TO THE 'C' LAYER ABOVE.	CLEAN, CRUSHED, ANGULAR STONE	AASHTO M43 ¹ 3, 4	NO COMPACTION REQUIRED.
А	FOUNDATION STONE: FILL BELOW CHAMBERS FROM THE SUBGRADE UP TO THE FOOT (BOTTOM) OF THE CHAMBER.	CLEAN, CRUSHED, ANGULAR STONE	AASHTO M43 ¹ 3, 4	PLATE COMPACT OR ROLL TO ACHIEVE A FLAT SURFACE. ^{2,3}

THE LISTED AASHTO DESIGNATIONS ARE FOR GRADATIONS ONLY. THE STONE MUST ALSO BE CLEAN, CRUSHED, ANGULAR. FOR EXAMPLE, A SPECIFICATION FOR #4 STONE WOULD STATE: "CLEAN, CRUSHED, ANGULAR NO. 4 (AASHTO M43) STONE". STORMTECH COMPACTION REQUIREMENTS ARE MET FOR 'A' LOCATION MATERIALS WHEN PLACED AND COMPACTED IN 9" (230 mm) (MAX) LIFTS USING TWO FULL COVERAGES WITH A VIBRATORY COMPACTOR.

WHERE INFILTRATION SURFACES MAY BE COMPROMISED BY COMPACTION, FOR STANDARD DESIGNS, CONTACT STORMTECH FOR COMPACTION REQUIREMENTS. ONCE LAYER 'C' IS PLACED, ANY SOIL/MATERIAL CAN BE PLACED IN LAYER 'D' UP TO THE FINISHED GRADE. MOST PAVEMENT SUBBASE SOILS CAN BE USED TO REPLACE THE MATERIAL REQUIREMENTS OF LAYER 'C' OR 'D' AT THE SITE DESIGN ENGINEER'S DISCRETION.



- CHAMBERS SHALL MEET THE REQUIREMENTS OF ASTM F2418, "STANDARD SPECIFICATION FOR POLYPROPYLENE (PP) CORRUGATED WALL STORMWATER COLLECTION CHAMBERS" CHAMBER CLASSIFICATION 45x76
- MC-3500 CHAMBERS SHALL BE DESIGNED IN ACCORDANCE WITH ASTM F2787 "STANDARD PRACTICE FOR STRUCTURAL DESIGN OF THERMOPLASTIC CORRUGATED WALL STORMWATER COLLECTION CHAMBERS". THE SITE DESIGN ENGINEER IS RESPONSIBLE FOR ASSESSING THE BEARING RESISTANCE (ALLOWABLE BEARING CAPACITY) OF THE SUBGRADE SOILS AND THE DEPTH OF FOUNDATION STONE WITH CONSIDERATION
- FOR THE RANGE OF EXPECTED SOIL MOISTURE CONDITIONS. PERIMETER STONE MUST BE EXTENDED HORIZONTALLY TO THE EXCAVATION WALL FOR BOTH VERTICAL AND SLOPED EXCAVATION WALLS.
- REQUIREMENTS FOR HANDLING AND INSTALLATION: • TO MAINTAIN THE WIDTH OF CHAMBERS DURING SHIPPING AND HANDLING, CHAMBERS SHALL HAVE INTEGRAL, INTERLOCKING STACKING LUGS.
- TO ENSURE A SECURE JOINT DURING INSTALLATION AND BACKFILL, THE HEIGHT OF THE CHAMBER JOINT SHALL NOT BE LESS THAN 3". • TO ENSURE THE INTEGRITY OF THE ARCH SHAPE DURING INSTALLATION, a) THE ARCH STIFFNESS CONSTANT SHALL BE GREATER THAN OR EQUAL TO 450 LBS/FT/%. THE ASC IS DEFINED IN SECTION 6.2.8 OF
- ASTM F2418. AND b) TO RESIST CHAMBER DEFORMATION DURING INSTALLATION AT ELEVATED TEMPERATURES (ABOVE 73° F / 23° C), CHAMBERS SHALL BE PRODUCED FROM REFLECTIVE GOLD OR YELLOW

SHEET 3 OF 6

NOTE: ORIGINAL PLAN 24 " x 36 ". OTHER SIZES NOT TO SCALE

No. Date Revision

STORMWATER DETAILS RICHMOND CREAMERY MASTER PLAN P.U.D

BUTTERMILK, LLC

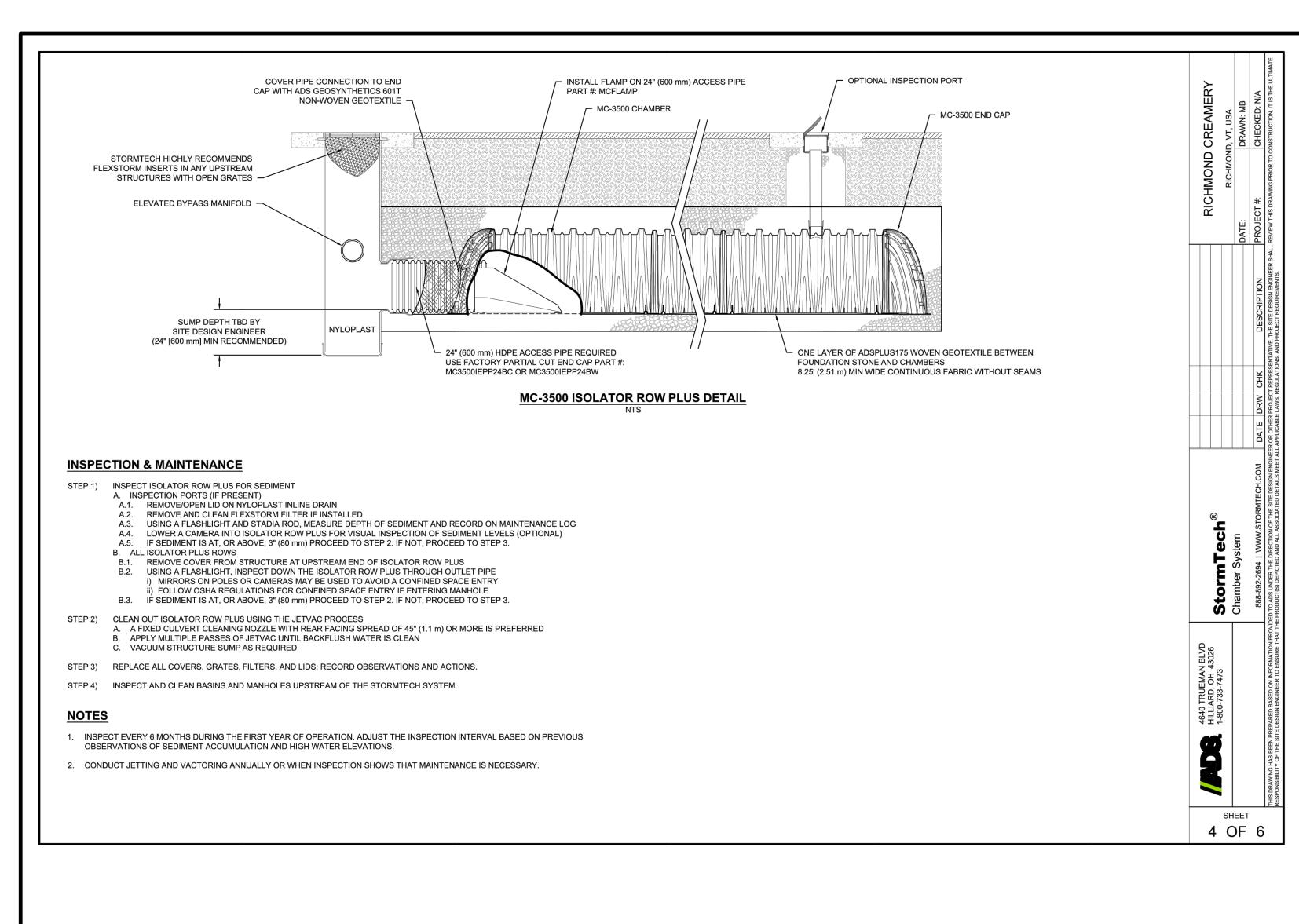
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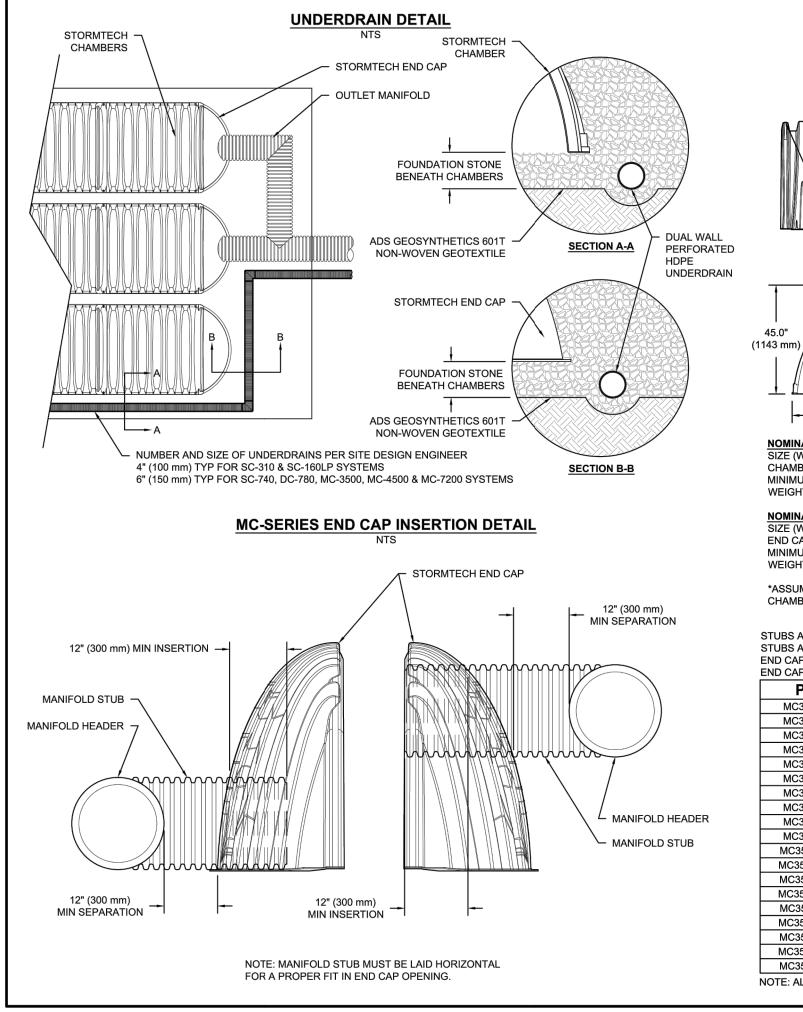
ENGINEERING, PC 155 DEMERITT PLACE #2

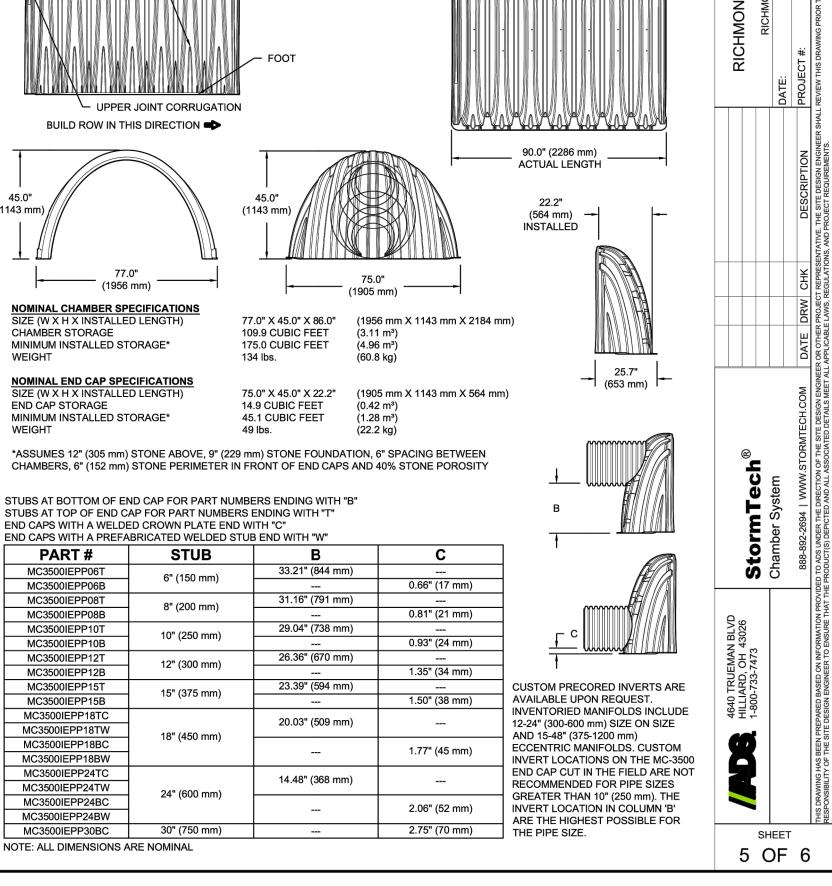
RICHMOND P.O. Box 445 A/N JDG TEL (802) 244-6413 Drawn: MJB FAX (802) 244-1572 JDG Checked: grenierengineering.com

GRENIER

NO. 9018 /2







MC-3500 TECHNICAL SPECIFICATION

- LOWER JOINT CORRUGATION

STIFFENING RIB

STIFFENING RIB

86.0" (2184 mm)

INSTALLED

NOTE: ORIGINAL PLAN 24 " x 36 ". OTHER SIZES NOT TO SCALE

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JOLINA COURT RICHMOND FAX (802) 244-1572

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